

## Stub Length



Uncoated



AlTiN Coated

### Carbide, Stub Length, 135° Split Point, 15° Helix (.0312-.1440)

Drill Size	Decimal Equiv	Flute Length	OAL	Uncoated Part #	AlTiN Coated Part #
1/32	.0312	3/8	1-1/2	<a href="#">RD21102</a>	<a href="#">RD22102</a>
#60	.0400	3/8	1-1/2	<a href="#">RD20960</a>	<a href="#">RD22960</a>
#59	.0410	3/8	1-1/2	<a href="#">RD20959</a>	<a href="#">RD22959</a>
#58	.0420	3/8	1-1/2	<a href="#">RD20958</a>	<a href="#">RD22958</a>
#57	.0430	3/8	1-1/2	<a href="#">RD20957</a>	<a href="#">RD22957</a>
#56	.0465	3/8	1-1/2	<a href="#">RD20956</a>	<a href="#">RD22956</a>
3/64	.0469	3/8	1-1/2	<a href="#">RD21103</a>	<a href="#">RD22103</a>
#55	.0520	13/32	1-1/2	<a href="#">RD20955</a>	<a href="#">RD22955</a>
#54	.0550	13/32	1-1/2	<a href="#">RD20954</a>	<a href="#">RD22954</a>
#53	.0595	13/32	1-1/2	<a href="#">RD20953</a>	<a href="#">RD22953</a>
1/16	.0625	13/32	1-1/2	<a href="#">RD21104</a>	<a href="#">RD22104</a>
#52	.0635	7/16	1-1/2	<a href="#">RD20952</a>	<a href="#">RD22952</a>
#51	.0670	7/16	1-1/2	<a href="#">RD20951</a>	<a href="#">RD22951</a>
#50	.0700	7/16	1-1/2	<a href="#">RD20950</a>	<a href="#">RD22950</a>
#49	.0730	7/16	1-1/2	<a href="#">RD20949</a>	<a href="#">RD22949</a>
#48	.0760	7/16	1-1/2	<a href="#">RD20948</a>	<a href="#">RD22948</a>
5/64	.0781	7/16	1-1/2	<a href="#">RD21105</a>	<a href="#">RD22105</a>
#47	.0785	1/2	1-1/2	<a href="#">RD20947</a>	<a href="#">RD22947</a>
#46	.0810	1/2	1-1/2	<a href="#">RD20946</a>	<a href="#">RD22946</a>
#45	.0820	1/2	1-1/2	<a href="#">RD20945</a>	<a href="#">RD22945</a>
#44	.0860	1/2	1-1/2	<a href="#">RD20944</a>	<a href="#">RD22944</a>
#43	.0890	1/2	1-1/2	<a href="#">RD20943</a>	<a href="#">RD22943</a>
#42	.0935	1/2	1-1/2	<a href="#">RD20942</a>	<a href="#">RD22942</a>
3/32	.0938	1/2	1-1/2	<a href="#">RD21106</a>	<a href="#">RD22106</a>
#41	.0960	5/8	2	<a href="#">RD20941</a>	<a href="#">RD22941</a>
#40	.0980	5/8	2	<a href="#">RD20940</a>	<a href="#">RD22940</a>
#39	.0995	5/8	2	<a href="#">RD20939</a>	<a href="#">RD22939</a>
#38	.1015	5/8	2	<a href="#">RD20938</a>	<a href="#">RD22938</a>
#37	.1040	5/8	2	<a href="#">RD20937</a>	<a href="#">RD22937</a>
#36	.1065	5/8	2	<a href="#">RD20936</a>	<a href="#">RD22936</a>
7/64	.1094	5/8	2	<a href="#">RD21107</a>	<a href="#">RD22107</a>
#35	.1100	3/4	2	<a href="#">RD20935</a>	<a href="#">RD22935</a>
#34	.1110	3/4	2	<a href="#">RD20934</a>	<a href="#">RD22934</a>
#33	.1130	3/4	2	<a href="#">RD20933</a>	<a href="#">RD22933</a>
#32	.1160	3/4	2	<a href="#">RD20932</a>	<a href="#">RD22932</a>
#31	.1200	3/4	2	<a href="#">RD20931</a>	<a href="#">RD22931</a>
1/8	.1250	3/4	2	<a href="#">RD21108</a>	<a href="#">RD22108</a>
#30	.1285	3/4	2	<a href="#">RD20930</a>	<a href="#">RD22930</a>
#29	.1360	3/4	2	<a href="#">RD20929</a>	<a href="#">RD22929</a>
#28	.1405	3/4	2	<a href="#">RD20928</a>	<a href="#">RD22928</a>
9/64	.1406	3/4	2	<a href="#">RD21109</a>	<a href="#">RD22109</a>
#27	.1440	7/8	2	<a href="#">RD20927</a>	<a href="#">RD22927</a>

NOTE: Sizes under 1/8" diameter are not split point.



Speeds & Feeds page 338.

Tolerances  
+.0000, -.0005